



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D2646GB
Job Sheet 211047



Part No: D2646GB

Job Qty: 10 pcs

Part Name: Aft Cap, Gloss Black



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/2/20

Job Tracking No:

Due Date: 7/24/20

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG D2646 REV.C IPP REV:A 19.06.03 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
150	Rework - 1 - Startup	10 pcs	7/24/20		0.00	5.00	Handfinish - 4 - 1			
							Handfinish - 4 - 10			
							Handfinish - 4 - 11			
							Handfinish - 4 - 12			DAS 41 9-89 JUL 22 2020
							Handfinish - 4 - 13			
							Handfinish - 4 - 14			
							Handfinish - 4 - 15			
							Handfinish - 4 - 2			
							Handfinish - 4 - 3			
							Handfinish - 4 - 4			
							Handfinish - 4 - 5			
							Handfinish - 4 - 6			
							Handfinish - 4 - 7			
							Handfinish - 4 - 8			
							Handfinish - 4 - 9			DAS 41 9-89 JUL 22 2020
174	SprayPaint	10 pcs	7/23/20		0.00	0.50	Spray Paint - 1 - B4B			DAS 41 9-89 JUL 22 2020
176	QC 14	10 pcs	7/23/20		0.00	0.00	QC 14 - 15			
							QC 14 - 2			
							QC 14 - 34			
							QC 14 - 41			
							QC 14 - 51			
							QC 14 - 58			
							QC 14 - 59			
							QC 14 - 9			
							QC 14 - 68			DAS 81 9-89 JUL 24 2020
							QC 14 - 40			
							QC 14 - 19			
							QC 14 - 43			
							QC 14 - 24			
							QC 14 - 61			



Container No: S289439



Part: D2646GB

Job No: 211047

Serial No/Batch: S289439

Revision: C

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 07/24/20

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				QC 14 - 81	
				QC 14 - 82	
				QC 14 - 87	
180 Small Fab - 3 - B4B	10	7/23/20	0.00 0.40	Small Fab - 1 - B4B	20-07-30
	pcs			Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
				Small Fab - Various 1 - B4B	
190 QC 5	10	7/23/20	0.00 0.00	QC 5 - 10	
	pcs			QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				QC 5 - 82	
200 Packaging 3-1 - Stock - B4B	10	7/23/20	0.00 0.00	Packaging 3 - 1 - B4B	
	pcs			Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	

				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
210 QC 21 - SA	10 pcs	7/23/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 9	DAS
				QC 21 - SA - 77	21
					9-09
Part Op 150 - PULL FROM STOCK AND SCUFF Descriptions: 174 - PAINT GLOSS BLACK BATCH: 4263711 Primer 527553 176 - QC14- Inspect Spray Paint 180 - (Small Fab) Install inserts as per Dwg D2646 190 - (QC5- Inspect part completeness to step on W/O) 200 - (Identify as per dwg & Stock Location:) LOCATION : FP001 210 - (QC21- Final Inspection - Work Order Release)					AUG 05 2020
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2646	Aft Cap	10 pcs (1 ea)	150-Rework - 1 - Startup	5265799	
ALS7-1032-130	Rivnut	20 Ea (2 ea)	180-Small Fab - 3 - B4B	505769	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
150-Rework - 1 - Startup	D2646	10	47	0	
180-Small Fab - 3 - B4B	ALS7-1032-130	20	100	0	
Part Specifications					
Specifications could not be found.					

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